

January 2020

BLT-CRK-1-HD

**SBD Heavy Duty Cap Head Centre Crank Bolt 2.0L 16V XE/LN
14mm Allen Key Socket Required (SBD Part No. BLT-CRK-1-HD-TOOL)**

This bolt has a larger under head radius than the standard Vauxhall bolt which adds strength; therefore, it is critical that there is a generous chamfer in the washer or dry sump pulley to clear this radius, the flat under head section should clamp down and not the inner radius of the bolt.

Torque as follows;

Apply Graphite Grease under head of bolt and engine oil to threads (Never Loctite!)

Stage 1 – 184lb/ft

Stage 2 – 40/50 degrees

Free technical support is available on our website. If you require personalised technical support training, this is available at a chargeable rate.

SBD Motorsport Ltd
Unit 15, Red Lion Business Park, Red Lion Road,
Surbiton, Surrey. KT6 7QD
Tel: 0208 391 0121
Website: www.sbdmotorsport.co.uk

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