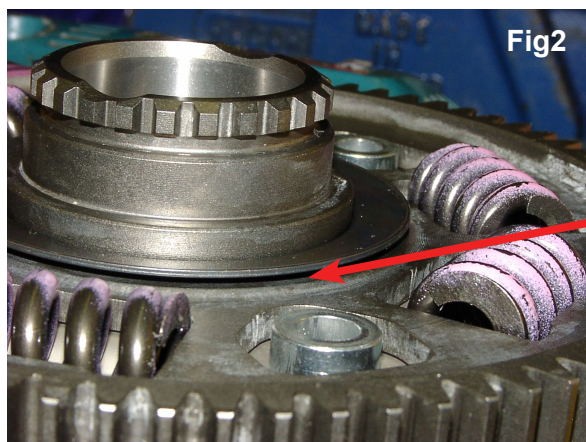
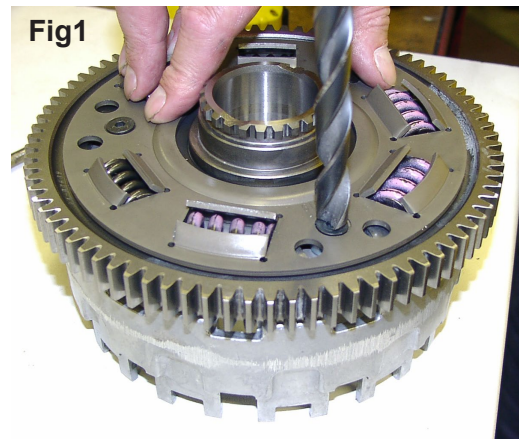


## CLT-BUSA-HD-BILLET-BASKET-02 Billet basket & standard back plate fitting

1. Remove clutch assembly from Hayabusa engine as per Suzuki instruction manual.

2. Drill the heads of rivets on back flywheel assembly as per fig. 1

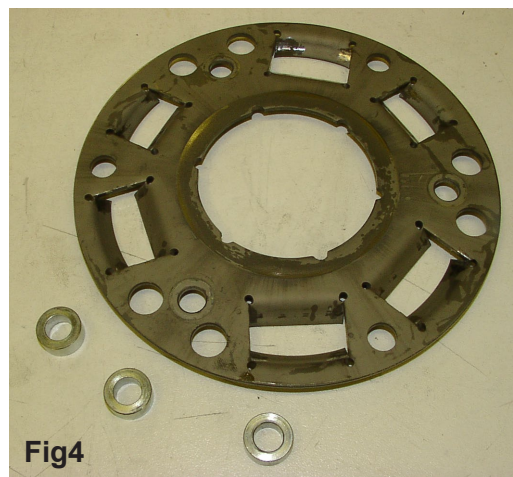
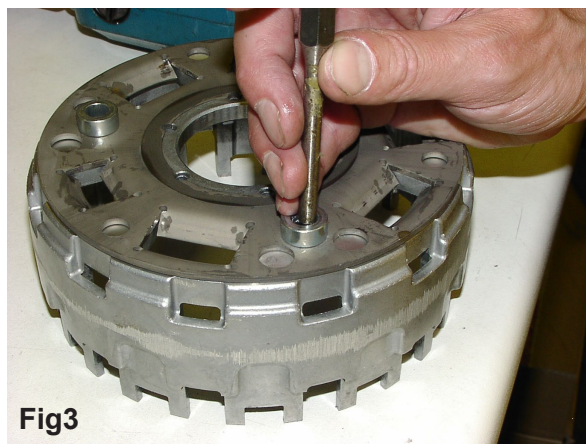
Use a maximum drill size of 10mm to drill the rivets out, as an M10 Allen Screw will be used.



3. Remove outer spring retaining cover see fig 2 (note the direction of the bevelled washer)

4. Remove flywheel & springs

5. Punch out rivets (see fig 3), which will allow you to remove the 3 spacers (see fig 4) & the other half of the spring retainer.



6. The new billet basket assembly is screwed together instead of riveting; you will need to drill out the spacers (fig 5) & the spring retainer (fig 6) that fits on to the new basket to a 10mm hole.

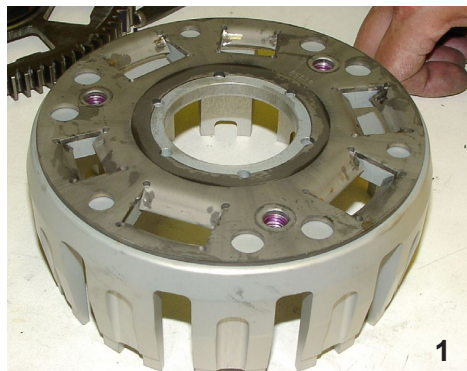




7. Discard the original clutch basket & top spring retainer.

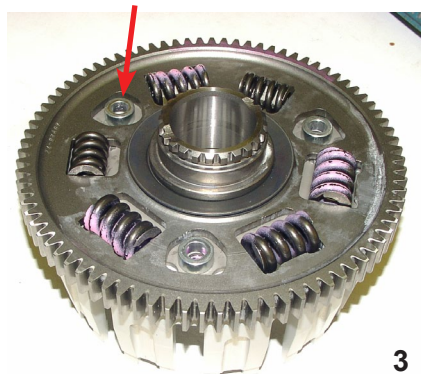
8. Clean all components ready for re-assembly.

9. Assemble as shown below.

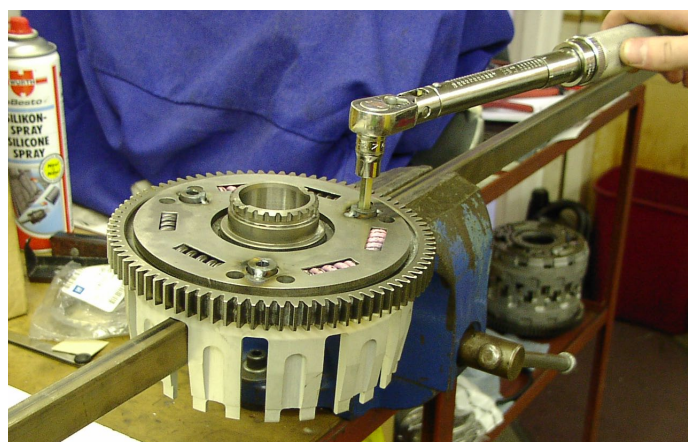
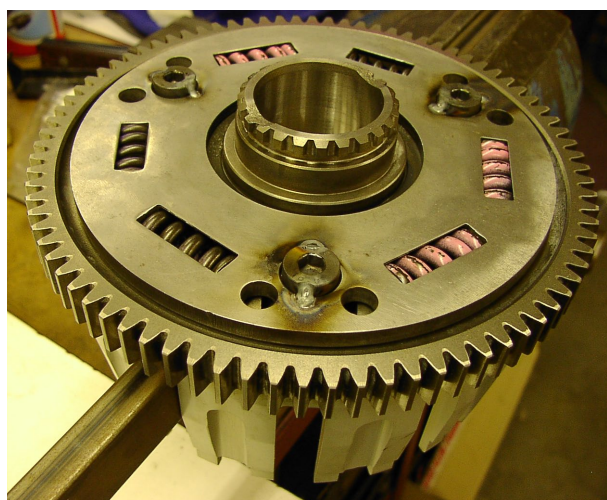


Pictures show a heavy-duty back plate (no longer manufactured), however same procedure is used for standard billet back plate.

Don't forget the spacers





10. Torque the bolts up to 38lb/ft using a bar as shown.



11. Tig or Mig tack the bolts as shown, adds extra safety.

**Free technical support is available on our website. If you require personalised technical support training, this is available at a chargeable rate.**

SBD Motorsport Ltd  
Unit 15, Red Lion Business Park, Red Lion Road, Surbiton, Surrey. KT6 7QD  
Tel: 020 8391 0121  
Website: [www.sbdmotorsport.co.uk](http://www.sbdmotorsport.co.uk)

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