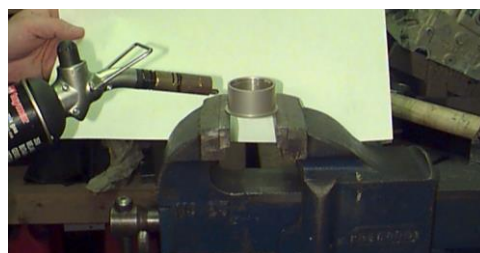


Vauxhall Idler Bearings Assembly Instructions

1. Put bearings in freezer overnight



2. Heat sleeve in an oven or use a butane blowlamp



3. Insert bearing from freezer into hot sleeve
***** ALL BEARINGS ARE FITTED THE SAME WAY ROUND AS SHOWN IN PHOTO *****



4. Fit circlip



5. The finished assembly



Note: The idler bearings can be assembled by SBD prior to despatch, please contact for price.

Free technical support is available on our website. If you require personalised technical support training, this is available at a chargeable rate.