

## TIGHTENING METHOD BLT-H3-STUD-KIT 1.6L 16v Head stud kit.

The shoulder goes down into the block and is the stop and controls the height of the stud

## **METHOD**

Supplied ARP lubricant must be used on all threads and underneath face of nut and washer.

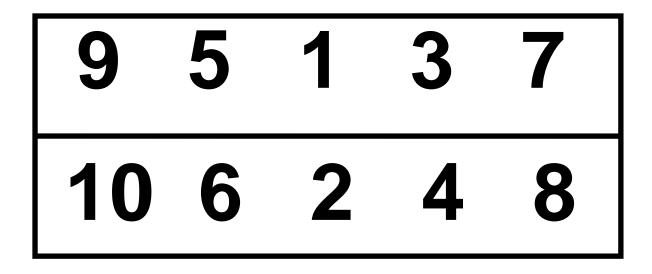
**BEFORE CYLINDER HEAD IS INSTALLED: -**

1. Ensure threads in block & on stud are completely clean

2. Apply lubricant to stud threads & screw stud into block finger tight only.

Once cylinder head is installed, fit nut & washer then: -STAGE 1---25 LB/FT STAGE 2---Back off ½ turn STAGE 3---25 LB/FT STAGE 4---60 LB/FT STAGE 5---Back off ¼ turn STAGE 6---60 LB/FT

## 1.6L 16V HEAD BOLT TIGHTENING SEQUENCE



## 1.6L 16V HEAD BOLT REMOVAL SEQUENCE 1 3 9 5 7 2 4 10 6 8

Please be aware that Technical Support involving our Technicians is chargeable

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