

January 2020

CMB-T-ECO1.6-HD-01K Fitting Instructions

Set the cam timing in the conventional Ford manner, by leaving the cam and crank pulley bolts loose until the cam belt tensioner is set.

To do this, rotate the tensioner body anticlockwise until the cam belt is sufficiently tensioned, when set, you should not quite be able to achieve a 90° twist of the belt (holding the long side of the belt near the water pump between your thumb and forefinger).

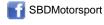
The silver arm of the tensioner body will be approximately in the 8 o'clock position at this point.

Apply 243 Loctite to the tensioner bolt thread and torque to 20lbft.



Please be aware that Technical Support involving our Technicians is chargeable

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