

## **TIGHTENING METHOD** **FLY-B-DURATEC-01K** **FLYWHEEL BOLTS.**

ISSUE DATE: August 2009

---

- **Graphite grease under head of bolt**
- **Loctite 243 on threads**

**STAGE 1 – 85lb/ft (115NM)**  
**STAGE 2 – 105lb/ft (142NM)**

*Please be aware that Technical Support involving our Technicians is chargeable*



SBD Motorsport Ltd  
Unit 15, Red Lion Business Park, Red Lion Road, Surbiton, Surrey.  
KT6 7QD  
Tel: 0208 391 0121  
Website: [www.sbdmotorsport.co.uk](http://www.sbdmotorsport.co.uk)

 SBDMotorsport

 sbdevelopments