

June 2018

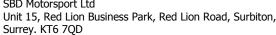
## FLY-B8 FLYWHEEL BOLTS TIGHTENING METHOD

- Graphite grease under head of bolt
- Loctite 243 on threads

STAGE 1 – 26lb/ft (35NM) STAGE 2 – 55lb/ft (75NM)

Please be aware that Technical Support involving our Technicians is chargeable.





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